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# Experimental Investigation on Evidence of Low Effect of Hemp Bio-Aggregates on Thermal Property of Hemp Concrete



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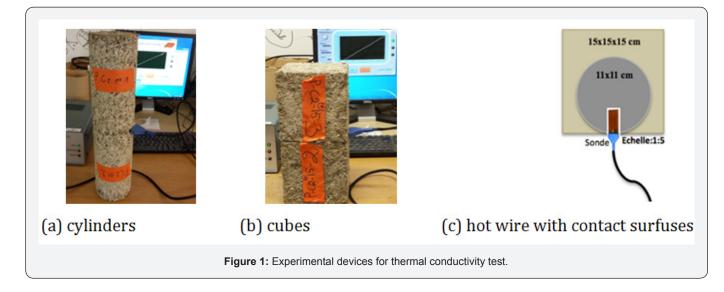
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#### Mini Review

The impact of Hemp Bio-Aggregates (HBA) on Hemp Concrete (HC) have been treated in previous studies [1-2]. In those studies, used HBA are of limited variability. Moreover, the considered properties are mainly based on particle size and HBA origin. Since many parameters (curing conditions, the specimen size, etc.) are taken into account at the same time, it comes difficult to assess the impact of HBA due to parameter interferences.

The present study focuses on the thermal conductivity variability of HC due to HBA. The selection procedure for nine HBA has been developed in a previous study [3] in which different characteristics is taken into account. The aim was

to predict the imapct of HBA on HC performance. The study revealed three categories of HBA, which are supposed to result in three mechanical performances (high, medium and low) of HC. Thus, it is recommended to conduct tests in order to validate the predicted results. At one hand, results on mechanical performance are consistent with the prediction [4]. At the other hand, result for thermal conductivity are not very impacted by HBA type, they are presented in the herein study. The thermal conductivity was measured by the "hot wire" method illustrated in (Figure 1). Specimens used are the same as for mechanical test [4]. Thus, for a given measurement, two specimen are used (Figure 1), and an average value is considered, (Table 1).



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Table 1: thermal conductivity [W/m.K] per HBA, specimen type and direction of heat flux at different ages.

	Specimen type	Cylinder (11x22cm2)				cube (15x15x15cm3)			
	Age of test (days)	30	60	90	180	30		180	
	Direction					4	//		//
Hemp bio- aggregates type	C2	0.116	0.107	0.089	0.083	0.118	0.113	0.100	0.095
	C4	0.094	0.091	0.075	0.075	0.100	0.092	0.084	0.083
	C5	0.124	0.110	0.089	0.087	0.124	0.111	0.103	0.094
	C12	0.093	0.093	0.083	0.080	0.111	0.101	0.098	0.092
	С3	0.111			0.092				
	С6	0.119			0.091				
	C10	0.101			0.087				
	C11	0.101			0.079	·			
	C13	0.096			0.075				

The thermal conductivity varies according to HBA type, at 30 days a minimum of 0.093W/m.K and a maximum of 0.124W/m.K are observed for hemps C12 and C5, respectively. However, it is to note that at 180 days the thermal conductivity decreases below 0.1w/m.K. In fact, the more the material dries, the more the water contained in the pores evaporates; these pores are then empty or filled with air, which increases the insulating power of the material. At this age, a minimum of 0.075W/m.K and a maximum of 0.092W/m. Kare observed for HBA C4, C13 and C3, respectively. Moreover, the thermal conductivity may also vary according to the orientation of HBA or the direction of heat flow with respect to the compaction energy, and also the shape of the specimen used. In this latter case, the issue is about the boundary/side effect.

Results show that the thermal conductivity is higher in the direction of heat flow perpendicular to the direction of compaction with values ranging from 0.084 to 0.124W/m.K whatever the type of HBA type and age. In the parallel direction, the results vary from 0.083 to 0.113W/m.K. For specimen type, the tests are carried out with the heat flux parallel to the direction of compaction, which leads to low thermal conductivity for cylinders. This is due to its rounded

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shape and small contact area (Figure 1), heat loss is likely to occur, leading to low thermal conductivity.

Results for different HBA show low variability; however, the performed analyses show that the specimen type and direction of heat flux are likely to contribute to observed variability. Hence, further investigations taking into account the specimen type and the protocol may allow bettering understanding this variability and help to fix the standards to be used for the characterization of HC.

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