

# Comparison between Continuous and Intermittent Model on the Performance of a Pilot-Scale Anoxic/Oxic Membrane Bioreactor for Toilet Wastewater Reuse System



Lijie Zhou<sup>1,2\*</sup>, Shufang Yang<sup>3</sup> and Xiufang Shen<sup>2</sup>

<sup>1</sup>College of Chemistry and Environmental Engineering, Shenzhen University, China

<sup>2</sup>State Environmental Protection Key Laboratory of Drinking Water Source Management and Technology, Shenzhen Academy of Environmental Sciences, China

<sup>3</sup>Shenzhen Municipal Design & Research Institute Co. Ltd, China

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**\*Corresponding author:** Lijie Zhou, College of Chemistry and Environmental Engineering, Shenzhen University, Shenzhen 518060, Shenzhen, State Environmental Protection Key Laboratory of Drinking Water Source Management and Technology, Shenzhen Key Laboratory of Drinking Water Source Safety Control, Shenzhen Key Laboratory of Emerging Contaminants Detection & Control in Water Environment, Shenzhen Academy of Environmental Sciences, Guangdong Shenzhen 518001, China, Tel: +86 755 25986516; Fax: +86 755 25936465; Email: [pakerzhou@gmail.com](mailto:pakerzhou@gmail.com)

## Abstract

Membrane bioreactor (MBR) is a novel and effective technology, which is widely applied in wastewater treatment and water reuse. A pilot-scale anoxic/oxic MBR (A/O-MBR) was set up to reuse toilet wastewater for a 5-floor lab building. Because of low volume wastewater generation, continuous and intermittent models were applied, respectively, for this reuse system. This study aimed to identify the comparison between continuous and intermittent model on the performance of A/O-MBR for toilet wastewater reuse system. Due to remaining sludge and high DO, both continuous and intermittent model showed a great performance on COD<sub>Cr</sub> and NH<sub>4</sub><sup>+</sup>-N removal. However, because of low COD, continuous model was hard to remain stable and high MLSS during operation, and also inhibited TN removal. Additionally, TP removal mainly relied on the bacterial growth in both models. Therefore, intermittent model had the better performance for this toilet wastewater reuse system.

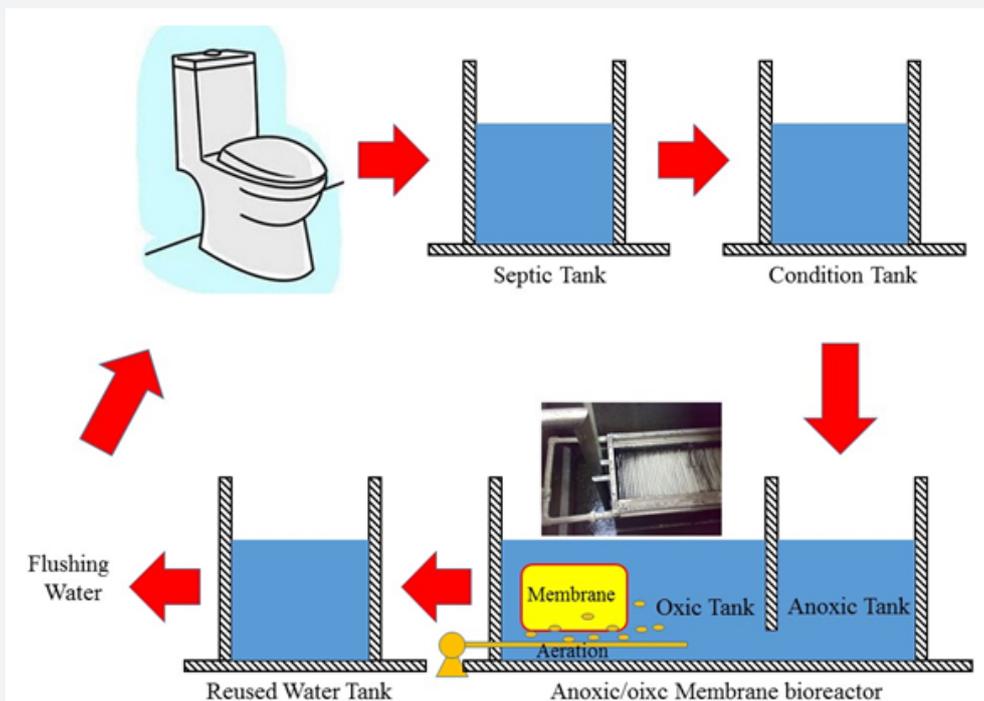
**Keywords:** Membrane bioreactor; Continuous model; Intermittent model; Toilet wastewater reuse; Performance

## Introduction

Wastewater stress has been a severe reality in many countries, especially China. Wastewater reuse thereby has been considered as one of the positive ways to relieve the stress. With population increasing in Chinese cities, toilet wastewater has become an attracted problem [1], but also been regarded as the main reuse water source for grey water [2]. Toilet wastewater contains high concentration of organic matter, NH<sub>4</sub><sup>+</sup>-N and phosphorus. Toilet wastewater contributes 80-90% NH<sub>4</sub><sup>+</sup>-N and phosphorus, and approximately 54% organic pollutants for municipal waste water [1,3,4]. Therefore, toilet wastewater needs a highly effective biological water treatment system for its reuse.

Membrane bioreactor (MBR) is a novel technology for wastewater treatment and water reuse, which combines effectively physical separation and biological degradation [5].

Comparing with conventional activated sludge, MBR contains many outstanding advantages, such as remaining sludge, low footprint, less sludge production, high quality of effluent, etc [6]. Consequently, MBR is regarded as the promising wastewater reuse technology, especially for building wastewater reuse system [7,8]. MBR has already been widely applied in wastewater reuse system, especially toilet wastewater reuse [9]. Fountoulakis et al. [3] reported that submerged MBR could effectively remove over 87% COD in toilet wastewater reuse system. Boehler et al. [1] also showed that toilet wastewater reuse system with MBR reused close to 100% wastewater, and 80% of phosphorus was removed. Therefore, a pilot-scale anoxic/oxic MBR (A/O-MBR) was built up to reuse toilet wastewater from a 5-floor lab building as flushing water (Figure 1).



**Figure 1:** The schematic of the pilot A/O-MBR for toilet wastewater reuse system.

However, during the toilet wastewater reuse system operation, it was found that operational toilet wastewater was only part of the designed volume, and wastewater needed water refill to maintain the designed flux for MBR (call "Continuous model"). In addition, another model, intermittent model, was also carried out with accumulating toilet wastewater in condition tank for flux adjustment. In many studies [7,10-12], wastewater reuse system with MBR was normally in the continuous model. Therefore, this study aimed to discuss the comparison between continuous and intermittent model on the performance of MBR for toilet wastewater reuse system.

## Materials and Methods

### Set-up and operation

A toilet wastewater reuse system (Figure 1) was built up for a 5-floor lab building (approximate 40-80 people in weekday, and only 10-30 people during weekend) to reuse wastewater as flushing water. The system contained septic tank (24m<sup>3</sup> of working volume), condition tank (18m<sup>3</sup> of working volume), A/O-MBR (5.2m<sup>3</sup> of total working volume with 1.9m<sup>3</sup> anoxic tank and 3.3m<sup>3</sup> oxidic tank) and reused water tank (24m<sup>3</sup> of working volume). Toilet wastewater firstly flew into septic tank for anaerobic digestion, then was transferred into condition tank for flux adjustment. Secondly, wastewater was pumped into anoxic tank of A/O-MBR. Last, the treated wastewater was pumped into reused water tank as flushing water. A PE hollow fiber membrane module (total surface 120m<sup>2</sup>; pore size 0.4μm) (Mitsubishi, Japan) was installed at the middle of oxidic zone, and constant flux was in an intermittent suction mode (10min ON/5min OFF). The flux

was set at 20-40m<sup>3</sup>/d. The recycle rate from oxidic to anoxic zone was kept at 200%. Trans-membrane pressure (TMP) was detected with a pressure gauge. The inoculating biomass was drawn from the return activated sludge stream in Quyang WWTP (Shanghai, China). No sludge was discarded during operation.

Based on the original design, the reuse system would treat approximate 30m<sup>3</sup> toilet wastewater every day. However, due to low volume toilet wastewater generation, only about 10-15m<sup>3</sup> wastewater could be pumped into this reuse system. Therefore, MBR was applied with continuous and intermittent model, respectively. Continuous model (con-MBR) was that wastewater was continuously pumped into MBR from condition tank with treated wastewater refill to maintain the designed flux. Intermittent model (int-MBR) was that toilet wastewater would be pumped into MBR when reaching approximate 15m<sup>3</sup>, without treated wastewater refill.

### Analytical methods

Determination of chemical oxygen demand (COD<sub>Cr</sub>), ammonia nitrogen (NH<sub>4</sub><sup>+</sup>-N), total phosphorus (TP), total nitrogen (TN) and mixed liquor suspended solid (MLSS) were conducted in accordance with Standard Methods [13]. Dissolved oxygen (DO) and pH were measured with a DO-and-pH meter (HQ4d, HACH, USA).

### Results and Discussion

Figure 2 shows the removal COD<sub>Cr</sub> of con-MBR and int-MBR. Because of the treated wastewater refill, COD<sub>Cr</sub> of con-MBR was obviously lower in the influent than that of int-MBR. But, con-MBR

and int-MBR both had the high-quality effluent, and CODCr removal rates of MBRs were approximate 90%. This result indicated that both continuous and intermittent model for the reuse system could achieve a perfect CODCr removal. It might be because MBR could effectively maintained activated sludge in the reactor, and also supply enough oxygen for bacterial degradation. Additionally, Figure 3 shows MLSS variations between con-MBR and int-MBR. During 60 days operation, con-MBR had an obvious decrease of MLSS from 3.5g/L to 1.4g/L, but int-MBR could maintain a stable MLSS around 2.6g/L. Due to no sludge discard, MLSS variation was depended on the growth and death of bacteria. MLSS results predicted that bacterial death were over than the bacterial growth in con-MBR during operation, which was mainly because of low CODCr. Therefore, because of the low CODCr, con-MBR was difficult to maintain the stable and high MLSS during operation, meaning that con-MBR needed a regular activated sludge addition for long-time operation.

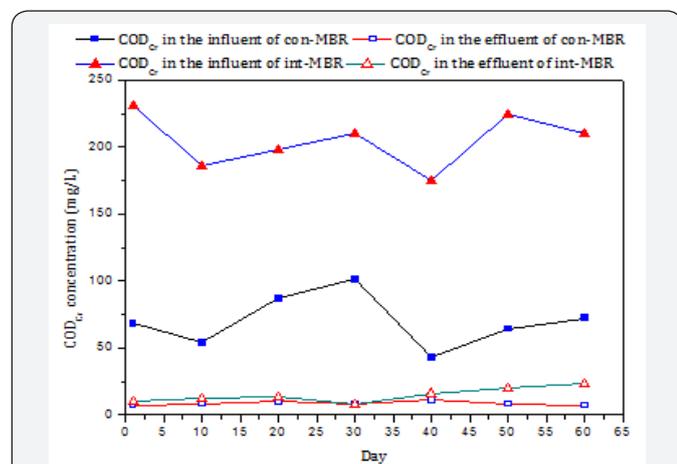


Figure 2: COD removal of con-MBR and int-MBR.

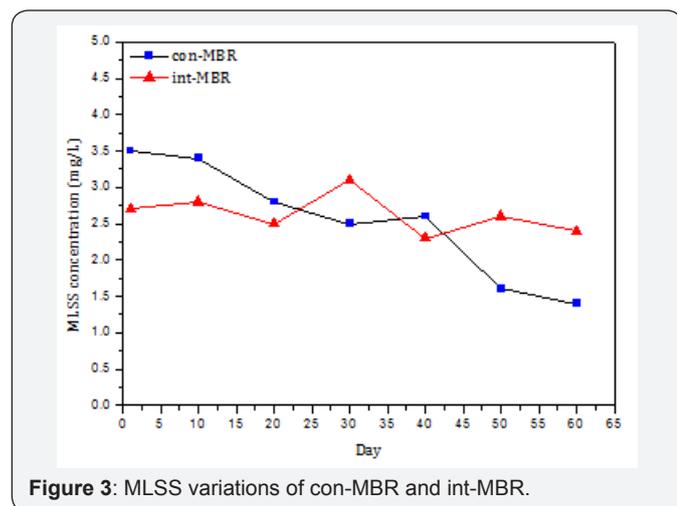


Figure 3: MLSS variations of con-MBR and int-MBR.

NH<sub>4</sub><sup>+</sup>-N was the one of majority pollutant in the municipal wastewater, especially toilet waste water [1,3]. As Figure 3 & 4

shows, NH<sub>4</sub><sup>+</sup>-N also presented a lower concentration in con-MBR due to treated wastewater refill. Although NH<sub>4</sub><sup>+</sup>-N in the influent of int-MBR was approximate 2-3 times of that of con-MBR, two MBRs both had excellent NH<sub>4</sub><sup>+</sup>-N removal during operation, indicating operational model had no obvious effect on the NH<sub>4</sub><sup>+</sup>-N removal. Nitrification is the biological conversion of NH<sub>4</sub><sup>+</sup>-N to NO<sub>3</sub><sup>-</sup>-N under aerobic condition [14] (Eq. 1):

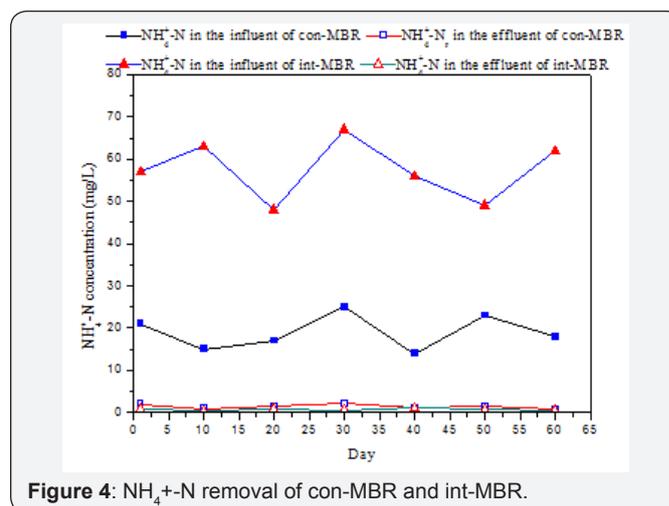
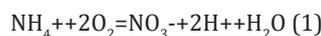


Figure 4: NH<sub>4</sub><sup>+</sup>-N removal of con-MBR and int-MBR.

Therefore, high DO promoted NH<sub>4</sub><sup>+</sup>-N transferring into NO<sub>3</sub><sup>-</sup>-N. Additionally, previous literatures [15-18] showed that MBR was a perfect wastewater treatment for NH<sub>4</sub><sup>+</sup>-N removal. Consequently, high oxygen supply was the key for NH<sub>4</sub><sup>+</sup>-N removal, no matter in what operational model.

At addition, Figure 5 presents TN removal variation between con-MBR and int-MBR. Although there is no obvious TN variation in the effluent between con-MBR and int-MBR, int-MBR had a higher TN in the influent than con-MBR, meaning that int-MBR had better TN removal than con-MBR. During denitrification, NO<sub>3</sub><sup>-</sup> was the electron acceptor and organic carbon worked as the carbon source [19], and CODCr consuming of denitrification was normally 2.86g CODCr/g NO<sub>3</sub><sup>-</sup>-N [20]. Therefore, in this reuse system, con-MBR had low CODCr for TN degradation, finally leading to low TN removal. Figure 6 also shows TP removal performance of con-MBR and int-MBR. For traditional wastewater treatment, TP removal was contributed with bacterial growth and phosphate accumulating organism. However, this reuse system had no sludge discard, and TP removal was mainly depended on the bacterial growth. Consequently, int-MBR had a great TP removal due to better bacterial growth (Figure 3). But considering long-time operation, regular sludge discard is needed for MBR to remove TP and re-fresh activated sludge. Additionally, operational cost for int-MBR was only 0.6-0.7 of that for con-MBR. Therefore, int-MBR presented a better performance for this toilet wastewater reuse system.

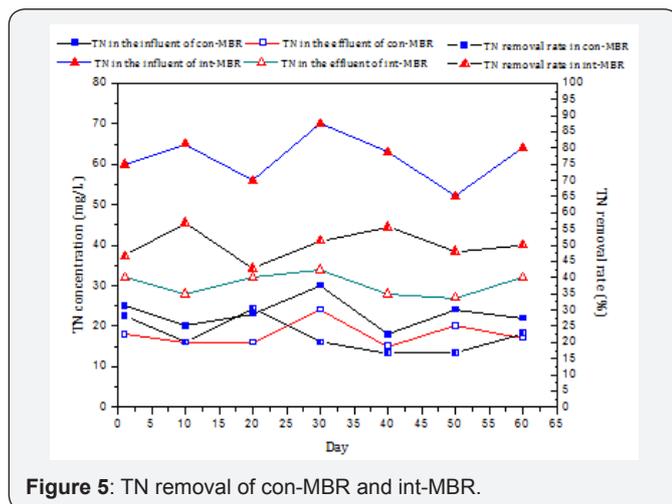


Figure 5: TN removal of con-MBR and int-MBR.

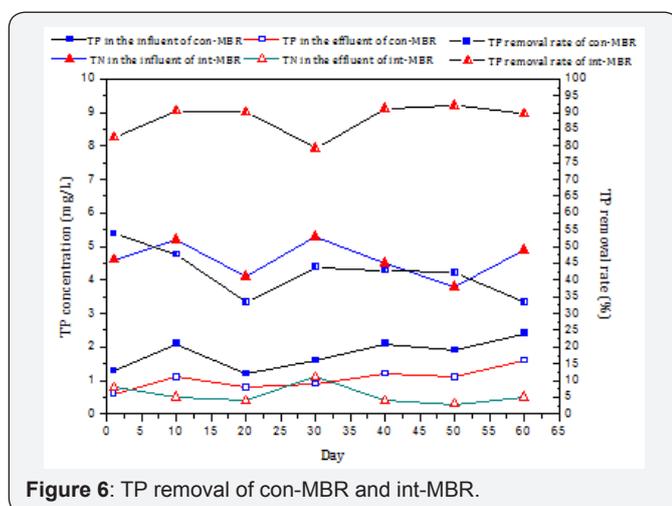


Figure 6: TP removal of con-MBR and int-MBR.

Conclusion

This study mainly presented the comparison between continuous and intermittent model on the performance of a pilot-scale A/O-MBR for toilet wastewater reuse system. Because of remaining sludge and high DO, both continuous and intermittent model showed a great performance on COD<sub>Cr</sub> and NH<sub>4</sub><sup>+</sup>-N removal. But because of low COD, continuous model was difficult to maintain stable and high MLSS during operation, and also inhibited TN removal. Additionally, TP removal mainly relied on the bacterial growth in both models. Therefore, intermittent model presented a better performance for this toilet wastewater reuse system.

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